

**Watson-Marlow 620US/RE SCADA Ready Auto/Manual Control Variable Speed  
Peristaltic Pump**

**Part 1 - General**

1.01 Description

- A. Pumps shall be positive displacement peristaltic type complete with retractable roller pumphead, self-contained variable speed drive, and flexible extruded tube as specified.
- B. Peristaltic pumping action is created by the compression of the flexible tube between the pumphead rollers and track, induced forward fluid displacement within the tube by the rotation of the pump rotor, and subsequent vacuum-creating restitution of the tube.
- C. Pumps shall be dry self-priming, capable of being run dry without damaging effects to pump or tube, and shall have a maximum suction lift capability of up to 30' vertical water column. Maximum pressure rating: 60 psi.
- D. Pump shall not use check valves or diaphragms and shall not require dynamic seals in contact with the pumped fluid. Process fluid shall be contained within pump tubing and shall not directly contact any rotary or metallic components.
- E. Flow shall be in the direction of the rotor rotation, which can be reversed and shall be proportional to rotor speed.

1.02 Quality Assurance

- A. This specification is the basis for design of peristaltic metering pumps. All pumps, whether named as an acceptable supplier, or submitted as an equal must, at a minimum, meet the following critical design requirements.
- B. To maximize pump efficiency and minimize tube fatigue that will impact life, performance, and accuracy, pumps must be designed not to exceed a P/10 ratio (Theoretical maximum number of occlusions per 10 gallons pumped). Pumps exceeding the specified P/10 ratio will not be considered suitable for the duty condition. The following criteria is set to maintain the P/10 of ratio for the tube size specified for this application:
  - 1. Maximum two compressing rollers for two compressions per revolution.
  - 2. Tube wall thickness of 4.0 mm and material specified
  - 3. Large diameter spring-loaded roller set for 4.0 mm wall thickness tubing
  - 4. Max base drive speed of 265 RPM for 4.0 mm wall thickness tubing.
  - 5. Track geometry of no less than 180 degrees and rotor geometry with roller 180 degrees apart.
- C. P/10 ratio shall not exceed the following per tube size:
 

Tube Size	P/10 ratio
12.0mm x 4.0mm	2,054
17.0mm x 4.0mm	1,284
- D. For quality assurance, all pump tubing must be manufactured by the pump manufacturer in accordance with their specifications. Tubing not manufactured by the pump manufacturer will not be acceptable.
- E. For chemical compatibility with a broad spectrum of chemicals, the pump housing shall have powder coating per 2.03.C.5.
- F. Pumps to be manufacturer's standard product. Manufacturer of tubing pumps must have at least 20 operating installations in domestic water or wastewater treatment plants located in the United States over a period of at least five years in the same service and size as specified.
- G. Drive and pump heads shall be 24 hr continuous duty rated and have a five-year manufacturer's warranty from date of shipment.

- H. Pumps must be manufactured under ISO 9001-2000.
- I. Pumps shall meet all applicable CE and C ETL US standards per UL610101A

1.03 Submittals

- A. Submit the following
  - 1. Certified shop drawings.
  - 2. Characteristic performance curve showing flow rate as a function of RPM and pressure.
  - 3. Dimensional drawings.
  - 4. Operating, maintenance, programming, and wiring instructions
  - 5. P/10 ratio calculation.

1.04 Delivery, Storage, & Handling

- A. Shipping
  - 1. Ship pump and drive assembled complete. Ship tubing separately for field installation and process line connection by contractor.
  - 2. Pack all additional spare parts in containers bearing labels clearly designating contents and pieces of equipment for which intended.
  - 3. Deliver spare parts at the same time as pertaining equipment. Deliver to Owner after completion of work.
- B. Receiving
  - 1. Contractor to inspect and inventory items upon delivery to site.
  - 2. Contractor to store and safeguard equipment, material, instructions, and spare parts in accordance with manufacturer's written instructions.

**Part 2 - Pump Design**

2.01 Manufacturers

A. Watson-Marlow, Inc.

2.02 Pump Process Schedule

Quantity	*(Engineer to specify)*	
Tag Number(s)	*(Engineer to specify)*	
Fluid Viscosity Specific Gravity Fluid Temperature	*(Engineer to specify)*	
Tubing Material	Marprene II *(Alternate material available upon request)*	
Max – Min Capacity (GPH)	*(Engineer to specify)*	
Max Pump RPM for Application	*(Engineer to specify)	
Tubing ID *(Engineer to specify)*	12mm	17mm
Displacement /Revolution (Gallons)	0.00974	0.01558
Displacement /Revolution (Liters)	0.037	0.059
P10 Ratio (Theoretical Maximum Number of Occlusions/10 Gallons Pumped)	2,054	1,284
Min Flow Rate (GPM)	0.0010	0.0016
Max Flow Rate (GPM)	2.58	4.13
Min Flow Rate (LPM)	0.0037	0.0059

Max Flow Rate (LPM)	9.81	15.64
Max Discharge Pressure (PSI)	*(Engineer to specify)*	
Suction Head	*(Engineer to specify)*	
Power (VAC, Frequency, Phase)	115VAC, 60 Hz, 1 Phase	

## 2.03 Pump Construction

### A. Pumphead

1. Pumphead shall consist of a fixed track with tool lockable-hinged guard door and magnetic safety interlock, which shall render the drive inoperable when the pump door is open. For operator safety, pumps without lockable guard, safety interlock, and/or flip-top design pump heads are not acceptable.
2. Pumphead door shall have two clear windows for viewing of rotation direction. When closed, pump door shall seal against the pump track for leak containment and controlled waste through the pumphead waste port in the event of a tube failure. For operator and environmental safety, pumps without clear viewing windows and/or waste port are not acceptable.
3. Rotor assembly shall be equipped with two compression rollers, which shall be retractable for tube loading, SIP, or CIP flushing cycles. Compression rollers shall be located 180 degrees apart for compression of the tube against the track twice per rotor revolution. One roller shall at all times be fully engaged with the tubing providing complete compression to prevent backflow or siphoning. Occlusion gap shall come factory set to accommodate 4.0 mm wall thickness tube. To maximize pump efficiency, pumps without retractable rollers and/or more than 2 compressing rollers are not acceptable.
4. The rotor assembly shall be close coupled to the output shaft of the drive gear motor by a 19 mm keyed shaft and shall be axially secured to the shaft by a through center retaining screw. Pumphead track shall be secured to the drive via two slotted screws and shall be self-locating.
5. Material of Construction
  - a. Track: Aluminum, Trimite polyester powder coat, electrostatically applied and baked
  - b. Door:
    1. Inner Shell: Grilamid TR55
    2. Outer Shell: shock resistant Polyurethane
    3. Door Seal: Silicone
    4. Drain Port Adapter: Acetyl
  - c. Rotor:
    1. Hub & Roller Arms: Fortron 1140L4 (PPS)
    2. Hub Cover: Dupont Hytrel G5544
    3. Main Rollers: 304SS
    4. Main Roller Bearings: Carbon Steel (sealed)
    5. Guide Rollers: Nylatron
    6. Hardware & leaf springs: 304SS

### B. Tubing

1. Pump shall be supplied with a Load Sure tubing element with molded fittings, which shall be self-locating when fitted into the pumphead. Tube element shall be in contact with the inside diameter of the track (housing) through an angle of 180 degrees and be held in place on the suction and discharge by the element fittings. The tubing shall be replaceable without the use of tools and with no disassembly of the

- pumphead. To achieve maximum service life, pump heads with a track angle of less than 180 degrees and/or without tube elements are not acceptable. See 1.02.
2. Pump tubing shall be constructed of Marprene II, a thermoplastic elastomer with a 64/73 Shore A durometer and 4.0mm wall thickness. Pump manufacturer must manufacture Marprene tubing in-house. Pump manufacturers who purchase third party tubing are not acceptable.
  3. Pump shall readily accept tubing elements with ID's of 12.0mm and 17.0mm without pump adjustment or replacement. Tubing with a wall thickness less than 4.0mm is not acceptable. See 1.02.
  4. Molded Fittings: Polypropylene, 3/4" Male Cam & Groove
  5. Supply One (1) tube element of the specified size per pump.
  6. Supply Two (2) one-meter long flexible reinforced PVC hoses for connection of pump to suction and discharge process lines. Flexible hose shall have a 3/4" Polypropylene female cam & groove fitting for connection to the Loadsure Element and 3/4" Polypropylene male cam and groove fitting for connection to NPT adaptor for ease of maintenance and connection to process piping.
  7. Supply Two (2) 3/4" female cam & groove to 3/4" male NPT adaptors.
- C. Drive
1. Rating: Continuous 24 hour operation, 40° C ambient.
  2. Supply: 110-120V 50/60 Hz and 220-240V 50/60 Hz, 1-Phase field switch able. Supply nine-foot length mains power cord with standard 115V three-prong plug.
  3. Max drive power consumption: 250VA.
  4. Enclosure: NEMA 4X
  5. Housing: Pressure cast aluminum with Alocrom pre-treatment and exterior grade corrosion resistant polyester powder coat. By nature of the environmental conditions, unpainted housings, including 316SS, are not acceptable.
  6. Pumps must meet the following minimum requirements for operator interface functionality. Pumps not meeting this minimum functionality will not be accepted.
    - a. Backlit graphical LCD capable of up to four lines of text with up to 16 characters per line to display pump speed, running status, flow rate, and programming instructions
    - b. Keypad for start, stop, speed increment, speed decrement, forward/reverse direction, rapid prime, and programming.
    - c. Menu driven on screen programming of manual control, flow, and general programming.
    - d. Programmable "Auto Restart" feature to resume pump status in the event of power outage interruption.
    - e. Programmable "Keypad Lock" to allow operator lockout of all keys except emergency start/stop.
    - f. Programmable "Maximum Speed" to allow operator to set the maximum speed of the pump within 0.1-265 rpm.
  7. Supply auto control features to meet the following minimum functionality requirements for use with the SCADA system. Pumps not meeting this minimum functionality will not be accepted.
    - a. Remote Control Inputs
      1. Speed Control:
        - a) Analog 4-20mA or 0-10VDC, with input signal trim able and speed scaleable over any part of the drive speed range.

- b) Provisions for alternative remote accessory potentiometer (if supplied by others)
    - 2. Start/Stop Control: via 120 VAC input- Configurable command sense allowing open to equal run or open to equal stopped.
    - 3. Forward/Reverse Control: via 120 VAC input
    - 4. Auto/Man Mode Control: via 120 VAC input
    - 5. Leak Detector Run/Stop Control
  - b. Status Outputs
    - 1. Four relay contacts rated for a max. current of 2A at 120V, NO or NC software configurable to indicate the following:
      - a) Running/Stopped status
      - b) Forward/Reverse status
      - c) Auto/Manual status
      - d) General Alarm status
      - e) Leak Detected status
    - 2. Speed output – Analog 0-10 VDC
  - c. Termination: supply screw down terminals suitable for up to 18 AWG field wire and accessible through four glanded cable entry points on the pump
8. Drive motor- brushless DC motor with integral gearbox and tachometer feedback.
  - a. Speed Control Range of 2650:1 from 0.1 to 265 rpm +/- 0.1 rpm throughout the range.
  - b. Closed loop microprocessor controlled drive with pulse width modulation at speeds above 35 rpm and synchronous mode with magnetic field rotation control below 35 rpm
  - c. Circuitry complete with temperature and load compensation and protection.
9. Leak Detector: Pump manufacturer shall supply float-type leak sensor mounted to the drain port of the pump head for leak detection and pump shut down in the event of a tubing failure
10. Mounting: Drive shall be self-supporting and shall not require anchoring.
11. Chemical Resistant Metering Pump Shelf (Optional)
  - a. Material of Construction: Polypropylene
  - b. Mounting Hardware & Installation to be supplied by the Contractor
- D. Spares
- 1. Supply four spare tube elements of the specified size per pump.
  - 2. Supply one spare pumphead assembly.
    - **For regular preventative maintenance and normal corrective maintenance, only tube elements need be stocked and are supplied with the pump in sufficient quantity for this purpose. For additional corrective maintenance, it is advisable to have a spare pumphead stocked.)**

### Part 3 – Execution

#### 3.01 Installation (By Contractor)

- A. Contractor shall install items in accordance with manufacturer's printed instructions and as indicated and specified.
- B. Contractor to supply fittings for connection of pump to process.